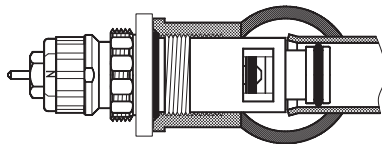


Data Sheet

Integrated Valves Series 3, Model D & H for RA-N 013G7370-90 and RA-U 013G7371-91

Application

Model D



RA-N 013G7370 / RA-U 013G7371

Integrated valves types RA-N 013G7370 and RA-U 013G7371, both with built-in presetting, are designed for incorporation into valve radiators from different radiator manufacturers.

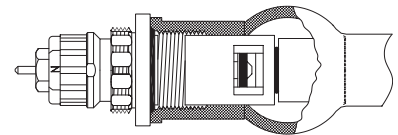
The two valve types can be recognised by the colour of the presetting ring:

- Red: RA-N,
- Yellow: RA-U.

Integrated valves can be used in one and two pipe installations with circulating pump.

Integrated valves model D can be incorporated into valve radiators from the following manufacturers: Alarko, Arbonia, Barlo, Baufa, Biasi, Brugman, Brötje, Buderus, Cetra, CICH, DéLonghi (Radel), Finimetal, Hudevad, Northor, Potterton Myson, Ribe (Rio), Schäfer, Termo Teknik, Univa

Model H



RA-N 013G7390 / RA-U 013G7391

Integrated valves types RA-N 013G7390 and RA-U 013G7391, both with built-in presetting, are designed for incorporation into valve radiators from different radiator manufacturers.

The two valve types can be recognised by the colour of the presetting ring:

- Red: RA-N,
- Yellow: RA-U.

Integrated valves can be used in one and two pipe installations with circulating pump.

Integrated valves model H can be incorporated into valve radiators from the following manufacturers: Agis, DEF, Dianorm (Germany), Eleks (Elba or ECA), Ferroli IMA, Henrad, Kaimann, Korado, Manaut, Radson, Rettig (Purmo), Rettig Silesia, Reusch, Stelrad, Superia, Türk Demir, Vasco, VEHA, VSZ Korad, Zenith

Code Nos. and Technical Data

Type	Connection thread	Max. water temp. °C	Differential pressure ¹⁾		Test press. bar	Work. press. bar	Code no.
			Rec. bar	Tech bar			
RA-N	G ½ A	120	0.05-0.2	0.6	16	10	013G7370
							013G7390
RA-U	G ½ A						013G7371
							013G7391

Type	Presetting								
	k _v -value ^{2) 3)}								k _{vs} N
	1	2	3	4	5	6	7	N	
RA-N	0.14	0.21	0.26	0.32	0.46	0.59	0.73	0.87	1.05
RA-U	0.04	0.05	0.07	0.09	0.13	0.18	0.24	0.34	0.55

- 1) The technical differential pressure indicates the upper limit for a proper valve function. In most two-pipe systems the recommended differential pressure is sufficient. In order to achieve a noiseless function we recommend in smaller systems to apply automatic bypass valves or automatic balancing valves. If pump differential pressure exceeds the recommended max. valve differential pressure it is recommended that an automatic balancing valve type ASV-P/PV is added to the system.
- 2) The k_v -values indicate the flow volume (Q) in m³/h at a pressure loss (Δp) across the valve of 1 bar; $k_v = \frac{Q}{\sqrt{\Delta p}}$. At setting N, the k_v -value in accordance with EN 215 can be stated as $X_p = 2 K$. At lower preset values, X_p will be reduced until approximately $X_p 0.5$ at presetting 1. The table shows the average measured values for integrated valves with radiator. The k_{vs} -values indicate the valve capacity, when the valve is fully open.
- 3) When using a liquid filled radiator thermostat e.g. RAW, RAS-D or remote setting element type RA 5060 X_p will be increased by factor 1.6 (at setting "N", ref. EN 215).

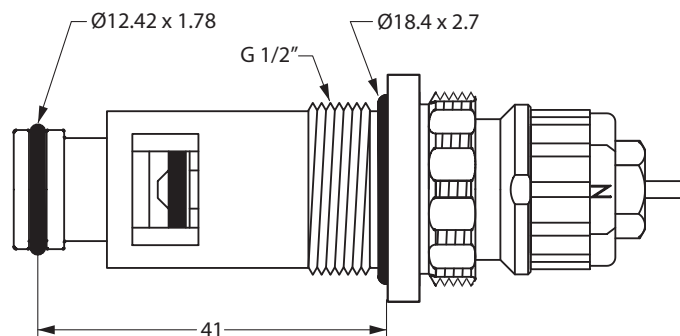
Spare Parts and Accessories

Product	Code no.
Gland seal, 10 pcs. ¹⁾	013G0290

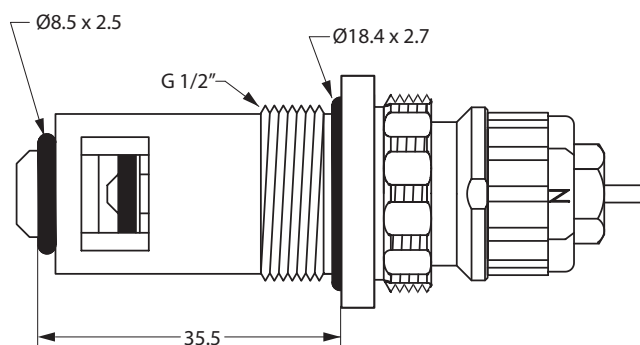
¹⁾ The gland seal of the valve can be replaced under pressure, i.e. while the installation is in operation.

Design and Dimensions

Model D – RA-N 013G7370 / RA-U 013G7371



Model H – RA-N 013G7390 / RA-U 013G7391



Danfoss standard sensor elements type RA 2000, type RAE and type RAW are compatible with Danfoss integrated valves.

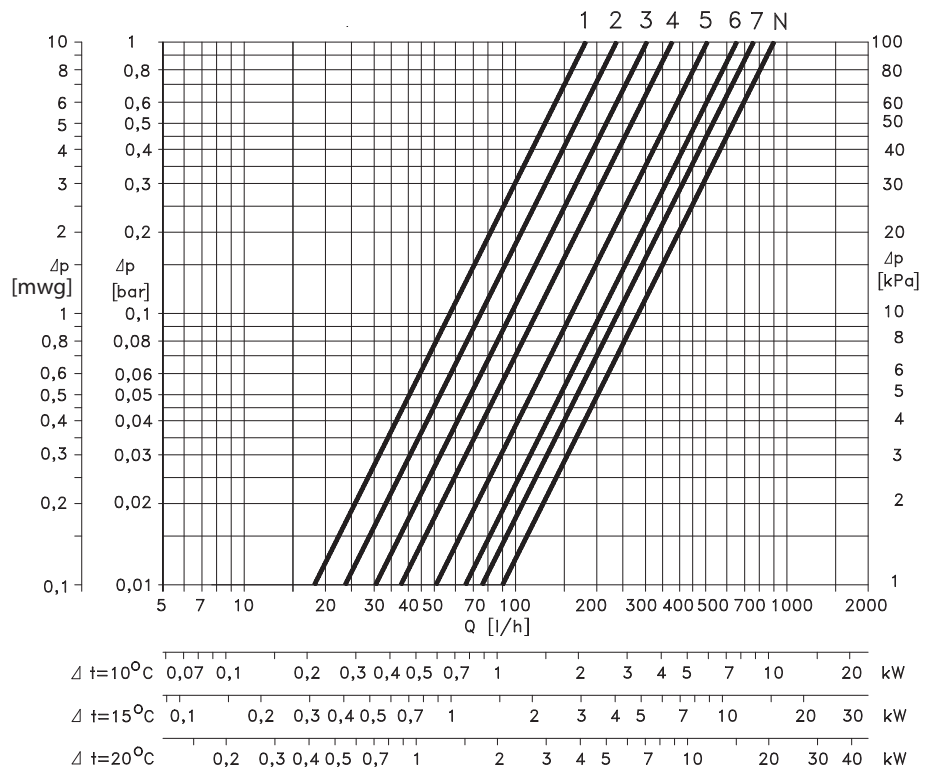
Also Danfoss thermohydraulic motors type ABNM are compatible with integrated valves.

Materials

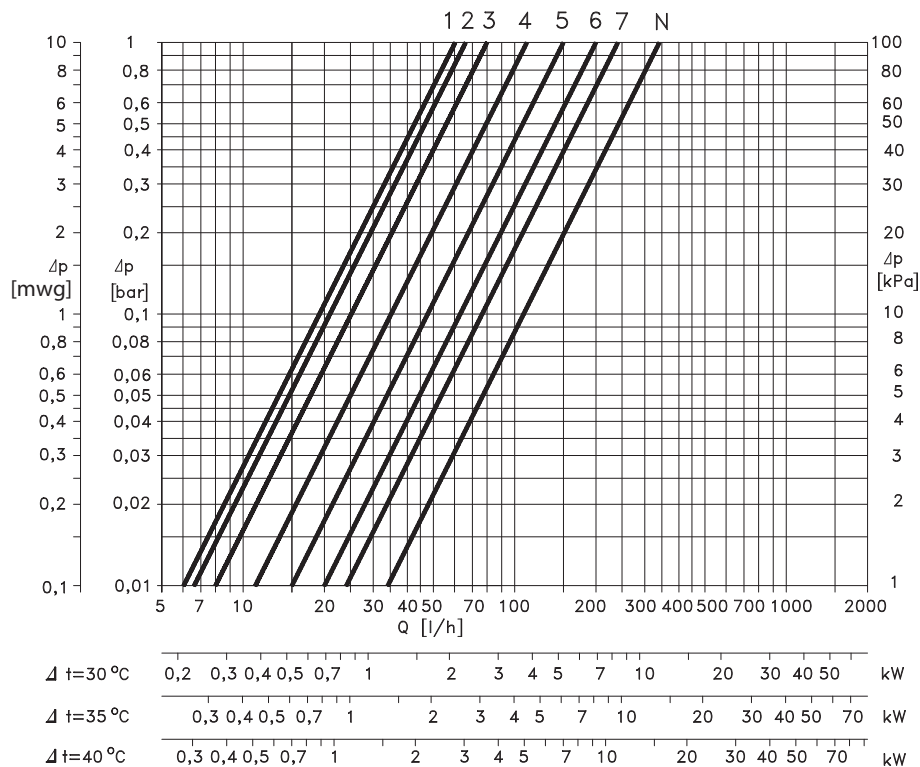
Part	RA-N 013G7370 RA-N 013G7390	RA-U 013G7371 RA-U 013G7391
Valve housing	Ms 58	Ms 58
Valve seat	Ms 58	Ms 58
Throttle nozzle	PPS	PPS
Setting dial	Plastic	Plastic
O-rings	NBR / EPDM	NBR / EPDM
Valve spindle	PPS	Ms 58
Valve cone	NBR	NBR
Pressure pin and valve spring	Chrome steel	Chrome steel

Capacities

RA-N 013G7370 / 013G7390

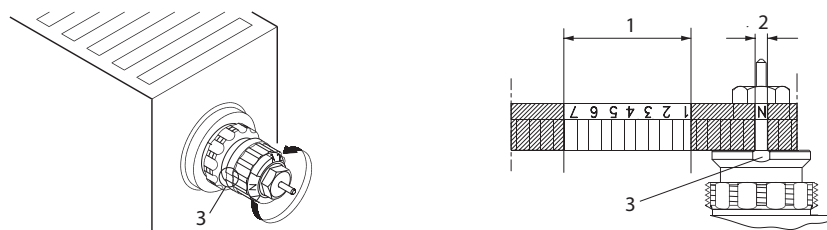


RA-U 013G7371 / 013G7391



Capacities at $X_p = 2K$ with Danfoss radiator thermostat RA 2000 are measured without radiator and connection fittings.

Presetting



1. Presetting range
2. Factory setting and one-pipe system
3. Reference mark

The presetting values of the integrated valve can be adjusted easily and accurately without the use of tools (factory setting: N):

- Remove the protective cap or the sensor
- Find the reference mark
- Turn the setting ring until the chosen presetting aligns with the reference mark

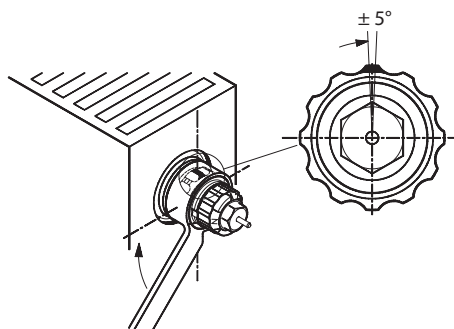
The presetting is controlled directly without the use of equipment. After installation in the radiator, the reference mark of the valves will not always be positioned in the same place.

Presetting can be selected infinitely variably within the range of 1 to 7. At setting 'N' the valve is fully open. Setting in the shaded areas of the drawing should be avoided.

When the radiator thermostat has been installed, the presetting is protected against unintended regulation.

In a one-pipe installation, the setting 'N' must be used. Setting 'N' can be used as a flushing position if the system has to be flushed out because of dirt problems.

Mounting Instructions

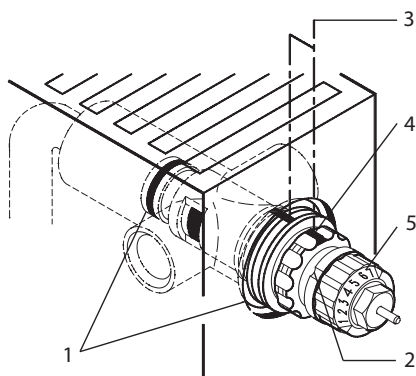


Installation of an integrated valve at radiator manufacturer's plant

An integrated valve can only be fitted once in a radiator (because of the load on the deformation zone).

- Fit the integrated valve in the radiator using a 12-edge spanner, KW 21.
- Tighten using a torque of 30-35 Nm
- If required, continue turning until one of the cap thread beads points upwards (only clockwise). Tolerance for adjustment: $\pm 5^\circ$.

Removal and fitting in an existing radiator



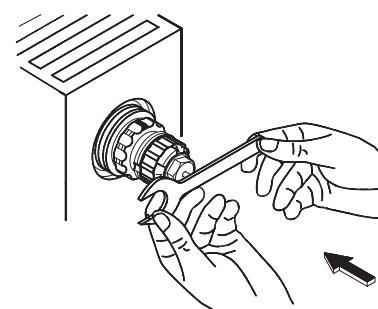
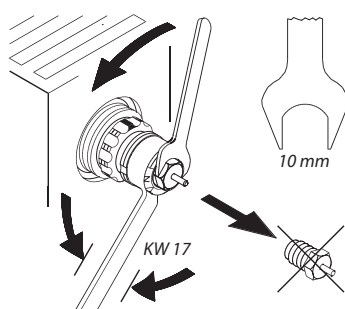
1. Two O-rings
 2. Reference mark
- Before removal: Notice the presetting value.
 - Please mark off the valve position on the valve and the radiator (3), e.g. on top (4)
 - Remove valve.
 - Fitting: Insert the integrated valve, tighten until the marked-off position has been reached.

Setting ring with presetting numbers (5):

- Red: RA-N
- Yellow: RA-U

Replacing the Gland Seal

While the system is in operation, the gland seal can be replaced by means of a spanner, KW 10. Hold the setting ring using a 12-edge ring-spanner, KW 17.



Firmly

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